Minoufiya University Faculty of Engineering Mechanical Power Eng. Dept Academic Year: 2013-2014 Date: 15/6/2014



Subject: Industrial Ventilation Code: MPE 502 Academic level: Diploma. Time allowed: 3 hours Total degree : 100 marks

Answer all the following questions:

Question-1

a) Mention the sources of indoor air pollution, and classify the contaminants of air inside closed spaces. (6 marks)

b) What are the contents of healthy air? Explain with details the meaning of Indoor Air Quality (IAQ). (4 marks)

c) Air cleaning is one method which is used to control the level of air pollution inside closed spaces. Explain with details this method. (5 marks)

Question-2

a- What is the difference between air conditioning process and the air ventilation processes? (5 marks)

b- Describe using diagrammatic sketch, how the temperature difference between inside places and the outside surrounding can be used to modify the natural ventilation system. (5 marks)

c- Show the difference between the two methods of industrial ventilation system (i.e. dilution and local exhaust), and mention only the disadvantages of each method.

(<u>6 marks)</u>

[15 marks]

d- Mention the precautions should be considered into account during duct design to obtain the optimum design? (4 marks)

Question-3

a- Discuss the difference between fans, blowers and compressors with respect to the pressure ratio. (5 marks)

b- Explain with the aid of diagram the performance curve of fan under specific conditions of fan volume and system static pressure. (5 marks)

c- Mention the different methods are used to control the fan air flow. (5 marks)

[20 marks]

[15 marks]

Question-4

[50 marks]

The dilution ventilation is used of the wood factory. The factory has the dimensions $30m\times15m\times6m$ as shown in the next figure. Three inlet and two exit openings have the same shape and the same dimensions $(0.5m\times2m)$. The difference height between inlet and exit opening (i.e. H) is 1.5 m and the discharge coefficient C_D is 0.61 for all the openings. The dynamic pressure head at the inlet opening is 1.25 Pa. The average temperature inside the factory is 32 °C while the outside temperature is 24 °C. The air flow rate from duct openings are $Q_B=20\%$ of the fan flow rate and $Q_D=Q_F=40\%$ of the fan flow rate. Take the pressure loss coefficients at bend is 0.8 and the exit is 1.0 along the duct. Also, take the velocity for the main duct is 8 m/s and the fan efficiency is 0.85. <u>Assume any required data and calculate the following:</u>

i- The required air flow rate if ACR=6.

- ii- The natural flow rate based on the wind and the buoyancy effect.
- iii- Design the ventilation duct by using the equal friction coefficient method.

v- The fan horse Power (HP).



Use the following relations if you need:

$$\frac{\Delta P_f}{L} = \frac{0.022243 \,\dot{Q}_{air}^{1.85}}{D^{4.973}} \quad , \quad D_{eq,B} = D_{eq,A} \left(\frac{Q_B}{Q_A}\right)^{\left(\frac{1.85}{4.973}\right)}, \quad D_{eq} = 1.3 \frac{(ab)^{0.625}}{(a+b)^{0.25}}$$

$$V_{wind} = \sqrt{\frac{2\,\Delta P}{\rho_{air}}}, \quad \dot{Q}_{boy} = A_e \, C_e \, \sqrt{\frac{2\,g\,\Delta H\,\Delta T}{\overline{T}}} \quad , \qquad \frac{1}{(A_e C_e)^2} = \frac{1}{(\sum A_i C_i)^2} + \frac{1}{(\sum A_o C_o)^2}$$

With best wishes

Dr. Ashraf Amin